



Fon (0 24 05) 40 88 - 20
Fax (0 24 05) 40 88-211

Merzbrück 206 · 52146 Würselen

Verkehrslandeplatz
Aachen-Merzbrück EDKA

internet www.helix-propeller.de
e-mail info@helix-propeller.de

Manual for Propeller Type H45F

Propeller Type:

Propeller Serial No.:

Date of Sale:

Seal and signature of Manufacturer:

Index

1	List of Modifications	3
2	Description	4
3	Specification of Helix Propeller Type.....	5
4	Operating Limitations	6
5	Installation.....	7
6	Pre-Flight Checks	9
7	Maintenance.....	9
8	Warranty	10

1 List of Modifications

Version (Date)	Chapter	Description	Name
Version 15.05.2014		First Edition	RKS
21.01.2015	3 Specification of propeller type	New overview	MA
13.11.2015	5 Installation	Overview torque	NVK

2 Description

HELIX Propellers have been built since 1990 using composite materials such as carbon fibre, epoxy-resin and epoxy resin.

This combination of materials provides:

- High Thrust
- Low Noise
- Durability



Figure 1, 2 and 3: 2-, 3- and 4-blade Propeller of Type H40F

The Propeller Blades are made from several layers of woven carbon fibre, reinforced with different sorts of carbon fibre tapes. They are bonded with epoxy resin foam reinforced by glass fibre. This method of construction which ensures that the load is distributed throughout the whole surface of the Blade and dissipates vibration.

At voluminous profile series optionally a construction method with three-dimensional-fabric instead of epoxy resin foam is used. This construction method guarantees a low weight combined with high strength and rigidity.

3 Specification of Helix Propeller Type

	H	45	F	1,70m	L -	TS -	09 -	3	(...)
Helix	_____								
Strength Category	_____								
25 = 1 - 10 kW									
30 = 5 - 25 kW									
40 = 10 - 47 kW									
45 = 10 - 55 kW									
50 = 20 - 85 kW									
60 = 40 - 133 kW									
Model for H45F	_____								
F = Fixpitch									
Diameter in [m] (Meter)	_____								
Rotating Direction	_____								
L = Left									
R = Right									
Profile and Shape for H45F	_____								
TS = Straight Shape with small profile-depth and -thickness									
Fixpitch in [°] (degree)	_____								
Number of Blades	_____								
Customer Specific Modifications	_____								

Table 1: Specification of the Propeller Type, Structure of the Helix Propeller Name

4 Operating Limitations

HELIX Propellers are constructed for giving thrust to aircrafts with an engine output of between 1 and 133 kW using 2-stroke, 4-stroke, rotary- or electric engine.

The operating limitations for the here described Propeller types of **H45F** as 2-, 3- and 4-Blade-Version in clockwise and anti-clockwise rotation are for diameters from **1,20m** to **1,80m**:

- Maximum Propeller-rpm: **3.200 rpm**
- Maximum engine power: **55 kW**

Warning:

If the maximum operating values are exceeded the Propeller, engine or gearbox may be damaged. If the Propeller becomes damaged its balance will be affected which can cause failure of the engine mountings.

Before starting the engine, the pilot must ensure that the area around the Propeller is free from debris to avoid any impacts on the blades by foreign objects.

The engine can only be hand started by qualified personnel.

5 Installation

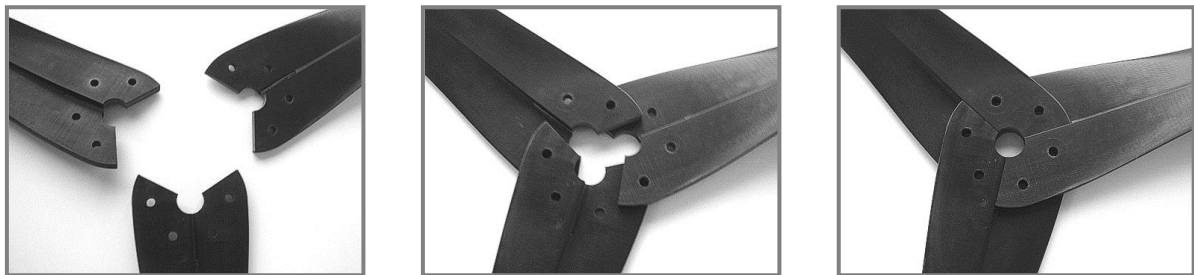
To mount the Propeller Blades together, at first the Blades are placed onto a table, where they are straightened and adjusted.

Please note: The Blades for the 4-Blade Propeller have to be mounted according to the label; the paired Blades have to be opposite!

2-blade Propeller:



3-blade Propeller:



4-blade Propeller

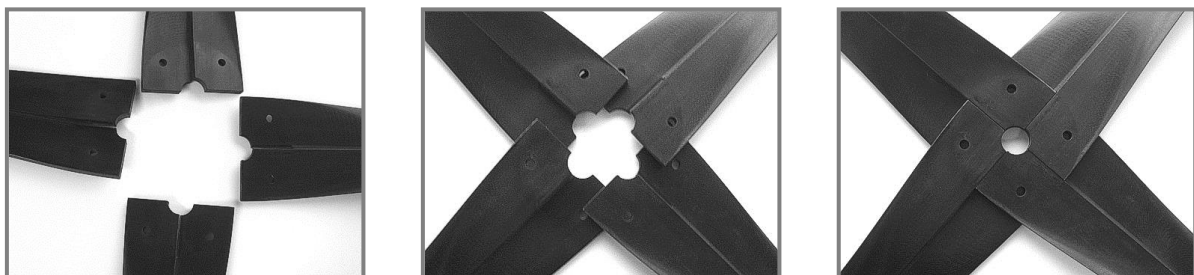


Figure 4 to 12: Mounting of the blades

Please note: The Blades for the 4-Blade Propeller have to be adjusted according to the label; the paired Blades have to be opposite!

Warning: At this point it has to be checked that the tailing edge of all Blades is in right position in turning direction – backside aligned.

On the propeller must be mounted a pressure plate used with all bolts with a minimum thickness of 5 mm.



Figure 13: 4-blade Propeller ex. H50F

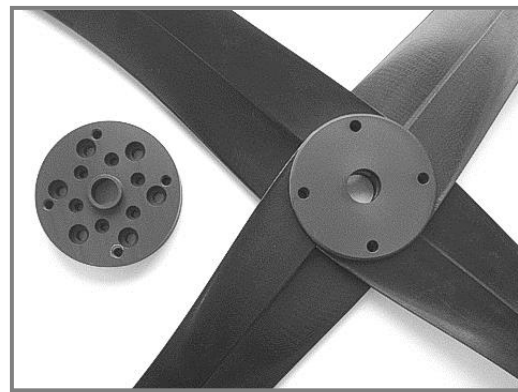


Figure 14: 4-blade Propeller ex. H40F

Finally, the propeller is to be mounted onto the propeller flange of the engine.

For the screws dimensioning generally applies:

Screw dimension and tightening torque are to be taken from the manual of the airplane manufacturer and to check.

The nominal tightening torque of retaining screws

- M8 – 8.8 amounts 23 Nm in suitable nuts

The Propeller can be certainly pursued with a tightening torque in the range of

- 19 Nm to 25 Nm for M8 – 8.8 screws

However, the nominal tightening torque for your application is influenced substantially by the used screws and its flange thread.

For the application in aluminium components 20 Nm are to be intended for M8 – 8.8 screws.

The observance of the selected tightening torque is to be guaranteed with suitable tools.

Generally, the following alternatives available to retain the screws:

- the preferred solution is to use a wire as bolt retaining device
- for propeller flanges with through holes self locking nuts can be used
- if the first alternatives are not possible loctite 243 can be used instead

After 3 working hours the mounting of the propeller has to be checked and the screws retightened.

6 Pre-Flight Checks

Before every flight the following has to be controlled:

- Check engine / Gearbox bearings for excessive play.
- All blades are fixed
- Check bolts for tightness and security of wire locking
- No play of Propellertip
- Blades are not damaged and have no cracks

Slight resin-flaking's by debris can be accepted, but should be repaired shortly. The repair can be done with economical application of special resin. If the check is not satisfactorily the handling has to be stopped and the Propeller repaired.

Warning:

A propeller failure has more serious consequences than an engine failure! Due to damaged blades an unbalance can arise, which can cause the motor to be torn out of its bracing, thereby changing the proportions of the centre of gravity in such a way that a stable flight attitude cannot be maintained.

7 Maintenance

The Propeller should be cleaned at the end of each day's operation.

This prevents the built up of dried grass and insects etc. on the blades. Cleaning of the blades should be carried out with a soft sponge using a weak detergent solution.

Annually, the Propeller should be polished professionally. It is recommended that this is carried out by a respected coachbuilder or similar facility.

8 Warranty

HELIX – Carbon GmbH warrants the Propeller for two years from the date of purchase (according to European law). The warranty covers material defects but does not cover subsequent losses.

The operator flying with this Propeller does so at his/her own risk.

Any claim will only be considered if the Propeller has been installed and used in accordance with this manual.